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This thesis mainly focuses on and tries to address the following questions: How do RFID tags communicate with the reader? How do the tags work well without any batteries? What is the rule of the data encapsulation used in RFID? What is the RFID positioning, how is it implemented?
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1 INTRODUCTION

Nowadays, RFID technology is widely used in modern lives. It helps people deal with several problems with a less consuming of both financial and human resources. Huge numbers of RFID applications are employed in various fields such as transportation payment, Asset management and retail sales, Animal identification and so on. Among those applications, RFID positioning is considered as one of the most potential technologies in the future.

This thesis mainly focuses on and tries to address the following questions: How do RFID tags communicate with the reader? How do the tags work well without any batteries? What is the rule of the data encapsulation used in RFID? What is the RFID positioning, how is it implemented?

The structure of this thesis is as follow: Chapter 2 provides the RFID background knowledge including the RFID development history, categories of tags and RFID communication protocols. Chapter 3 mainly focuses on the working principle of RFID implementations and the positioning applications. Chapter 4 discusses the two experiments I did and the analysis of the results as well. At last, the conclusions based on the experiment and former study are drawn in Chapter 5. Also a further prospect of my study will be shown in this section.

2 BACKGROUNDS

2.1 SUMMARY OF RFID TECHNOLOGY

RFID is short for Radio Frequency Identification. A complete RFID system consists of Reader and Transponder which is also called RF tag. The reader sends a radio wave of a certain frequency carried with a small amount of electrical power to the transponder, in order to drive the circuit inside transponder to sent out the ID code stored. Then the reader can catch the ID code being sent from transponder.

With significant advantages such as requiring no batteries or maintenance, contactless identification, perfect tolerance of a dirty environment, a high performance in security with password in a chip that cannot be duplicated and a longer life of equipments than that of
barcodes and magnetic strip cards, RFID is used widely in various fields. For instance, current RFID technology is mainly focuses on the following aspects, such as Payment by mobile phones, Transportation payments, Asset management and retail sales, Product tracking, Transportation and logistics, Animal identification, Inventory systems, Libraries and so on.

2.2 BRIEF HISTORY OF RFID

1941~1950, RFID technology was first born during the procedure of developing and improving radar.
1951~1960, the early technology of RFID was still at the exploratory stage, with lots of experiments being done.
1961~1970, With the continuing accelerative growth of the theory, RFID technology began to step into some practical function.
1971~1980, Due to the explosive development of RFID technology and products, the number of various tests of RFID technology had significantly increased. Also, the early application of RFID came out.
1981~1990, Qualified RFID products showed up on the commercial market with different scales of applications.
1991~2000, an acquirement of the standardization of RFID technology had received more and more attention while widely used RFID products had become a part of people’s lives.
2001~ now, the current life is flooded with abundant of RFID products due to a decrease cost, and the standardization of RFID technology has become more important than ever before.

2.3 COMPONENTS AND FUNCTIONS OF RFID

2.3.1 Transponder

A transponder is divided into two parts: antenna and chip. Some unique information can be stored in the memory of the chip. The memory inside a chip can also be designed as 4 different types according to the specific requirements, which are read-only, read-many, write-once and read-write. The antenna, on the other hand, help transponder send data to the reader.
Therefore, the transponder will answer by sending its own data whenever it receives a predefined signal from the reader.

With different ways to get power, the transponder is concluded into 3 categories, which are passive tags, semi-passive tags and active tags.

**Passive tags**

Passive tags, as the name implies, they can not initiate communication. They do not depend on electrical power of their own to drive the circuit in the tag. Also there is a lack of radio transmitter in passive tags. Passive tags get their power by rectification of the received power from the reader, which could offer them a possibility to support operation of their own circuit. Then passive tags modify this power transmitted from the reader to send their own information. Because of this, interaction and the ability to obtain power from readers, they could reach a nearly infinite lifetime as long as the circuit is intact. Moreover, since the high flexibility and the low cost of passive tags, it is widely used in manufacture products.

**Semi-passive tags**

Like the passive tags, semi-passive tags, also known as battery-assisted passive tags, are not the initiator of the conversation between readers and them either. Although they still use the backscattered signal for the tag-to-reader communications, they have a battery designed to help them power the tag circuit and support the data storage.

**Active tags**

Active tags have both a local power— the battery, and a conventional transmitter, so that they can achieve the regular two-way radio communication. Because of the nature of battery, these tags will have a limited lifetime. However, since usually the power consumption is very low, the power source of active tags can to live for up to 10 years.

**Data storage in transponders**
The memory type of transponder can be any single type of ROM, RAM, or in combination constitute some of them. The memory form of transponder is dependent on the type of the transponder. For instance, ROM version is the cheapest and smallest due to a lack of requirement of a power source and the extra circuits for writing. On the other hand, writable memory demands much more power, which is also the reason that writable transponders are always active transponders.

2.3.2 RFID readers

Besides the transponders, RFID reader is another important component of RFID systems. By emitting a predefined low-power radio wave field, RFID reader is in charge of providing tags enough power to transmit their data contained in the chips of tags. After receiving the respond signal from transponders in the range of this radio wave field, readers can then read the signal, decode and store them in order to a further analysis by a internal or external computer that can recognize the data and translate them into context. Moreover, multiple transponders can be detected by reader at the one time. Basically, an RFID reader work perfect in almost all conditions with only the exception of conductive material such like water and metal. Fortunately, with the technology of modifications and positioning, even these problems can be overcome.

2.3.3 Operating frequency for RFID

The frequency of a RFID system usually refers to the frequency of radio waves selected by reader to sending its predefined data. Various frequencies of RFID system are usually chosen according a particular intended use. For instance, lower frequencies have a better ability to penetrate through objects which are not metal and water while with a relatively short operating range. On the other hand, higher frequencies, with a limited penetration ability, have a longer operating ranges which can cover a larger area.

Generally speaking, there are 4 types of the most commonly used frequencies while not the only 4 frequencies available for RFID, which are LF (nominally 132 kHz), HF (13.56 MHz), UHF (860 - 960 MHz) and microwave (2.45 GHz and 5.8 GHz).
Low Frequency

Low Frequency usually refers to an operating frequency lower than 135KHz. This kind of frequency has some following special characteristics.

-First, they have the strongest ability to recognize the tags even though there are obstructions between reader and tags, also a good tolerance with water and metal environment.
-Second, they have both the shortest operating range of reading (usually smaller than 60cm) and the slowest speed of reading (smaller than 1m/s).
-Third, they have the slowest speed of data transmitting, which is lower than 8 kbps.
-Forth, they have a better noise endurance compared with higher frequency but still unsatisfactory.
-Fifth, the LF tags is relatively costly than others.

The most common use of LF RFID technology is identification of animals or humans. It is also appropriate as lock-and-key system on a door or a automobile. Due to the limitation of a high cost and a short rang of reading, LF tags can hardly be considered as the worldwide application.

High Frequency

High Frequency is usually referring to the frequency of 13.56MHz. This type of frequency has some following special characteristics.

-First, they have good tolerance with water and metal which means they can also work well in the environment with water or metal, even though not as good as LF, but better than UHF.
-Second, they also have a relatively short read range (usually less than 1m) while a faster reading speed than LF (smaller than 5m/s).
-Third, the data transmitting speed of HF technology can reach a maximum 64 kbps.
-Forth, a ability of multiple passive tags recognition is impressive in HF systems, for instance, 10 to 100 tags can be read in a second within a range of 1m.
-Fifth, HF tags have the lowest cost prices, which is also reflect the big popularity they achieve in current markets.
Nowadays, HF technology is widely used for asset tracking and supplied management, for example, tracking library books, healthcare patients and airline baggage. Although the short read range is still a challenge to HF, there is a solution with a combination of a large size antenna. Moreover, the availability of high power at short range also means that HF tags can acquire a large memory space (up to several thousands bits). This advantage allows a record of unique information stored in tags which is an important function in RFID field.

**Ultrahigh Frequency**

Ultrahigh Frequency refers to the frequency range from 860MHz to 930 MHz. This kind of frequency has some following special characteristics.

- Firstly, UHF is very sensitive to the environment. Which means that places surrounded by water or metal will have significant effect on the performance of UHF.
- Second, UHF has a longer read range (maximum 6m) while a faster reading speed than HF (maximum 50m/s).
- Third, the data transmitting speed of HF technology can also reach a maximum 64kbps.
- Forth, UHF have an outstanding ability to recognize multiple passive tags, for instance, 100 to 1000 tags can be read in a second within a range of 6m.
- Fifth, the cost of UHF tags is relatively high since the high frequency circuit in the tags are usually very expensive.

UHF tags are widely used in automobile tolling and rail-car tracking, for a range of several meters add considerable installation flexibility. Meanwhile, they are increasingly used in supply chain management, transport baggage tracking, and asset tracking. Moreover, UHF tags with batteries can provide a range of tens or hundreds of meters, and are used for tracking shipping container and locating expensive individual assets in large facilities.

**Microwave**

Microwave is a more special, it operates on 2.35GHz and 5.8GHz. This kind of frequency has following special characteristics.
-Firstly, Microwave has limited ability to penetrate objects, it almost impossible for Microwave signal to travel through the medium covered with a water or metal surface.
-Second, Microwave can reach a reading range of up to 15m for active tags and less than half a meter for passive tags, and reading speed which is about 10m/s.
-Third, because of the highest frequency, Microwave have a highest data rate compared to the other frequencies which are about 64kbps or more.
-Forth, the cost of Microwave tags is also the highest.

Due to a limited penetration ability and a very high cost, Microwave is used in some specialize applications, such as airline baggage tracking and electronic toll collection.

2.4 RFID PROTOCOLS
2.4.1 What problems does RFID Protocol try to resolve?

A communications protocol is a method that trying to organize and manage the conversation between devices -- in the area of RFID, between tags and a reader -- so that the information can gets transferred in a proper way.

A protocol describes and defines:

The air interface: what kind of modulation method that the signal is used to define a binary one and a zero? What kind of signal does the reader and the tag send? How is information sent?

Medium access control: What is the order of the communication, who talks first? What are the resolutions when facing the collisions between contending users?

Data definitions: what kind of data is associated with a reader or a tag? What does it stand for?

2.4.2 EPC standard
EPCglobal Generation 1
EPCglobal Generation 1 Class 0

The class 0 standard is defined as passive tags that are written in factory and read-only. And the modulation of the passive tags is special, different from the ordinary radio communication. Since the signal issued from reader needs to be at maximum value most of the time so as to powered the tags as well when the data being delivered.

The air interface for class 0 is based on pulse-width modulation for the reader-to-tag (forward) link, which means the different length of the signal would stand for different meaning. There are three kinds of basic symbols that consist of a series of signal carrying various data, which are binary '0', binary '1' and another special symbol-- the null. As the picture below shown, a binary '0' is transmitted by turning the reader power down or off for a brief time-- typically 3 microseconds, after that the power will be turned back up for the remainder of the symbol; A binary '1' is transmitted by turning the power down or off for a longer period of time-- typically 6 microseconds. A special symbol, the null, used to signal tags to change their state, is transmitted by turning down or off the reader power for long enough until the symbol doesn't affect the tag power.

![reader symbols](image)

*Figure 1: reader symbols in EPCglobal Generation 1 Class 0 protocol-- (Dobkin 2008, 375)*

On the other hand, the tag-to-reader (reverse) link is accomplished by using another special approach called sub-carrier modulated frequency-shift keying. Firstly, the tag disperse the respond signal several parts and attach them to the 'high' part of each symbol. Then, as the below picture shown, the tags will separately send a binary '0' or '1' on a relatively high rate of either 2.25 or 3.25 MHz.
A binary tree traversal will be employed when readers faced multiple tags to read. Firstly, the reader will send a command to inform all tags in the reading range that it is going to execute a binary tree traversal. Then the reader send a start signal consist of the null symbol followed by a binary ‘0’. Third, every tag will backscatter the first binary bit of their ID after start signal is received. Forth, the reader will echo the bit that it had, and any tags hear their bit stay in the traversal will send their next bit. The rest of the tags, which did not hear their bit, will regard as fall out of the traversal and wait for next start signal (null, 0). When the reader finish all process of scanning the tree from root to leaves, the reader should be able to select the only occupied tag from the tree of all possible tags. This whole procedure called tag singulation.

For example, in the tree shown below, the reader might go down 0001 but wouldn't bother with 001 due to a lack of response with a ‘1’ at that bit.
EPCglobal Generation 1 Class 1

The Class 1 Generation 1 standard is defined as those 'write-once' passive tag. In the communication from reader to tag, reader-to-tag (forward-link), the reader symbols are qualitatively similar to the class 0 symbols, both of them using the pulse-duration-encoded amplitude-shift-keyed data. Moreover, the alternate symbol set for class 1 is almost the same to that of class 0, although there is a lack of using ‘null’ symbol for class 1.

The tag-to-reader (reverse) link follows a scheme called F2F, is quite different with class 0: one edge is observed in the middle of the symbol stand for a binary ‘0’, whereas three transitions or three edges are present when a binary ‘1’ is denoted.
Unlike class 0, class 1 uses a packeted interface so that the reader can send signals combined with different commands to control the communication to tags and avoid collisions. Depending on the command the tags receive, a response with either a few bits or a complete message will be sent out from tags. For instance, when there is only one tag in the reading zone, the reader can repeatedly send a ‘global scroll’ command -- SCROLLALLID without considering a collision resolution. The tag hearing it will reply signal to reader with the tag CRC (Cyclic Redundancy Checks) and EPC (Electronic Product Code). When there are a small group of tags, the reader can separately issue the additional commands TALK and QUIET to either activate all tags or directly focus on selected tags by stopping some desired tags talking.

Figure 6: command structures in EPCglobal Generation 1 Class 1 protocol -- (Dobkin 2008, 393)

Finally, when faced with a large number of tags in the reading zone of a reader at the same time, a more sophisticated binary tree traversal with an anti-collision algorithm is employed. Since each command can contain some filter bits of any length up to the total length of CRC and EPC, only those tags whose EPC fits the command will reply to reader.
Drawbacks of EPCglobal Generation 1

Both first-generation standards share the following disadvantages and limitations.

- First, it is very awkward to select one tag, especially if the EPC are erased in order to assign a new code to the tag.
- Second, since the 16-bit CRC is regard as the only valid ID of a tag, theoretically every 64,000 reads of random noise would produce an accidentally valid but non-exist tag read -- a phantom or ghost tag.
- Third, class 0 tags have difficulties in dealing with large numbers of collocated readers, since the large frequency offset will negatively affect on communication between tags and readers.
- Forth, there is no available standard for writable tags in class 0 standard.
-Fifth, the singulation procedure of class 1 is relatively time-consuming particularly when facing a large number of tags in the reading zone.
-Sixth, both class 0 and class 1 have the problems with the late arrivals, which describes a situation that tags come into the reading zone after the inventory has already started.

Finally, with those disadvantages and limitations, class 0 and class 1 are mutually incompatible and people begin to seek another resolution which is good enough to widely used in every applications with a satisfied performance.

2.4.3 EPCglobal Class 1 Generation 2 (ISO 18000-6C)

By realizing those problems above, the EPCglobal Hardware Action Group in early 2004 started work on a second-generation standard focused on fixing the problems of first-generation left.

Finally in early 2005, The Class 1 Generation 2 standard was born, which is now also ratified by the International Organization for Standardization (ISO) as ISO 18000-6C.
The Gen 2 standard bring significant improvement in many aspect, although it completely incompatible with Gen 1 readers and tags.

In the aspect of the reader-to-tag (forward) link, the reader symbols only contain the two basic binary elements. A relatively short high level pulse followed by a equal length low pulse is represent a binary ‘0’, while a longer high pulse followed by the same short low pulse width aforementioned is represent a binary ‘1’. Additionally, people defined the length of a binary ‘0’ as a reference length called ‘Tari’.
On the other hand, the tag-to-reader (reserve) link is accomplished by using two schemes. The basic approach is called FM0 which describe two basic symbols: a binary ‘0’ has an edge in the middle of the symbol, while the binary ‘1’ does not. Besides, another option, Miller-modulated sub carrier (MMS) is offered in reserve link. MMS is a method that multiply the FM0 signal with a square wave with multiple periods (usually 2, 4 or 8) for each FM0 signal. Although MMS is at a cost of a decreased data rate, it offer a more reliable and a less-error communication than FM0. Because MMS signal are separated from the carrier, it is easier to detect a noise signal or interference.
Like Gen 1, the communication between tags and readers of Gen 2 also using a packeted interface while the packet contents are rather different from the former generation.

Instead of a binary tree in Gen 1, Gen 2 standard use inventory operations based on slotted Aloha to resolve the collision. A QUERY command issued by reader cause each tag rolls a many-sided die and the number of sides has already been set by the reader. A tag will respond immediately whenever a ‘0’ is rolled, otherwise the tag will save the numbers and replies nothing if other numbers is rolled. After that, a QUERY REP command will be sent from reader when either it received a reply or nothing. This command will call all the numbers saved in the tag to decrease by 1. When it count down to the value of 0, the tag will respond immediately. If this system work properly, one and only one tag will reply to most of the QUERY REP commands.

Also a 16-bit random number RN16 sent from tag is used as a method of acknowledgement during this procedure. The reader will echo the RN16 they heard from the tag, so that the tag could continue the conversation and begin to sent their useful information such like EPC, CRC along with some protocol control bits (PC).
2.4.4 The ISO standards

There are some other protocols created by International Organization for Standardization (ISO) organization -- the ISO 18000 suite standards including 18000-6A and 18000-6B. Both of them are designed for UHF tags. Although in some aspects 18000-6A and 18000-6B are similar with each other, the modulations, symbol sets and commands are rather incompatible. However, the birth of the 18000-6C standard also known as EPCglobal Class 1 Generation 2 standard change this situation. Nowadays, it became the most common worldwide standard for UHF passive tags in supply chain applications.

3 THE OPERATION PRINCIPLE OF RFID
3.1 ELECTROMAGNETIC WAVES
3.1.1 Physic characteristics of electromagnetic waves
Electromagnetic waves essentially describes the same object as electromagnetic field but in a dynamic fashion. In other words, the two elements, electricity and magnetism, are just like two different aspects of one item. A spatially-changing electric field will cause a time-changing magnetic field, and vice versa. Therefore, the oscillation of either electric field or magnetic field will cause a improvement to another. This oscillation field finally bring out the product called electromagnetic waves.

Electromagnetic waves is a kind of transverse wave. Additionally, there are three directions -- the directions of electric field, magnetic field, and propagation-- mutually perpendicular to each other.

![Figure 11: the propagation of electromagnetic waves-- (Electromagnetic waves [referred 29.4.2010])](image)

As the diagram shown, an periodic variation of amplitude along the direction perpendicular to the propagation direction (the composite direction of electric field and magnetic field) can be observed.
The propagation speed of electromagnetic waves is coincided with the measure speed of light $c$ ($3 \times 10^8$ m/s). The frequency of a wave $f$ describes the rate of oscillation. And the wavelength $\lambda$ stands for the distance between two adjacent crests or troughs of a wave. These three variables followed an equation:

$$c = \lambda f$$

### 3.1.2 When electromagnetic waves travel through space

When electromagnetic waves travel, they may have some interaction with objects and the media where they transmitted. In this case, three situations can be expected -- reflected, refracted or diffracted. All of them could lead to a change of the wave direction and reach an unexpected place where is impossible for waves to get if they traveled in a line.

**Reflection**

With an essentially same principle of light reflection caused by a mirror, electromagnetic wave can be reflected by several surface such as the ocean, land buildings and so on. When the reflection happened, there is always a pair of equal angles -- the angles of incidence and reflection. Additionally, although in theory the strength of the signal will not be affected by the reflection, in practice, there will be some normally loss of the signal, either due to absorption or a result of signal penetrating into the medium.

**Refraction**

Familiar with light, refraction could also be expected to happen on electromagnetic waves when the waves are trying to travel through two mediums with a different density. When refraction occurs, the angle of incidence $\theta_1$ and the angle of refraction $\theta_2$ are related by the following equation, which is called Snell’s law:

$$n_1 \sin \theta_1 = n_2 \sin \theta_2$$

$n_1$ and $n_2$ are separately stand for the refraction indexes of medium 1 and medium 2.
In practice, refraction causes the direction of the signal to bend rather than emerge an immediate change in direction.

**Diffraction**

Like all kinds of waves, the same principle of diffraction also apply to the electromagnetic waves. Diffraction describe a series of phenomena occurred when electromagnetic wave is obstructed by some objects. It is found that signals tend to travel around the obstacle rather than be blocked. This conception helps people understand the electromagnetic waves reception in a hilly area or big cities where are flooded with high buildings.

3.2 BACKSCATTER

3.2.1 What is Backscatter?
In the aspect of physics, backscatter stand for the reflection of waves, particles, or signals back to the direction where they came. The reflection mentioned here is a diffuse reflection due to an uneven or granular surface, which opposed to specular reflection such as light reflected by a mirror.

Figure 13: difference between specular reflection and diffuse reflection-- (Diffuse reflection [referred 30.4.2010])

3.2.2 Backscatter in RFID

In RFID field, passive tags and semi-passive tags use a modulation of the reflected power from the tag antenna to get enough energy and send their data instead of a radio transmitter. This procedure is called backscatter.
As the diagram shown about the backscatter scheme, when current is flowing on the transmitting antenna, it will cause an induced voltage on the receiving antenna. If the circuit of tag contains a load which has little impedance to the induced voltage, there is very likely to generate a induced current on the receiving antenna of the tag. Consider about two extreme situations: If the load of the tag circuit is zero, a short circuit, the strength of induced current should have no difference with the current flowing on the transmitting antenna of reader where everything begin. This current will cause a radiated wave back to the transmitting antenna of the reader, also a induced voltage be emerged, which will then produce a signal that can be detected. On the other hand, if the load of the tag circuit is infinite, a open circuit, there will be neither induced current generated on the receiving antenna nor any backscatter occur in this case.
3.3 TRANSMITTING PROCEDURE

3.3.1 A panorama of RFID communication

There are two courses of RFID communication -- the reader-to-tag course and the tag-to-reader course.

In the reader-to-tag course, the whole scheme is clearly depicted in Figure below. To begin with, each symbol of the data to be transmitted to a tag will be coded at first. Then data goes through the modulation procedure and is sent from the transmitted antenna. As long as the received antenna captures the signal, a demodulation and a decoding procedure will process to extract the data.

![Figure 15: the reader-to-tag course-- (Dobkin 2008, 73)](image)

In the tag-to-reader course, which is very similar to the reader-to-tag course, the data also need to be coded and modulated before they can be sent from the antenna. But note that since the tag (here referring to passive or semi-passive tag) usually have no power source and cannot generate CW signal from itself, the modulation procedure can only be completed by bouncing the reader CW signal off the tag antenna. Then the impedance state of the antenna
has changed and is ready to send the signal out. At last, the signal received at reader antenna will be demodulated before it is decoded back into transmitted data.

![Diagram](image)

*Figure 16: tag-to-reader course-- (Dobkin 2008, 74)*

### 3.3.2 Continuous waves (CW)

The continuous wave (CW) defines that an sort of electromagnetic wave of a endless duration, and include both a constant amplitude and frequency. The usage of the CW is mainly for carrying the useful signals, for the data signal have to be imposed on a periodic signal before the modulation.

### 3.3.3 On-off keying modulation (OOK)

On-off keying (OOK), as the name implies, as the simplest form of amplitude-shift keying (ASK) modulation, controls the power of the signal to switch either large or small so that the binary numbers can be generated. As the figure below shown, a large power of signal is kept for indicating a binary ‘1’, while a small power represent a binary ‘0’. Furthermore, the duration of each symbol is fixed in OOK modulation -- one binary bit. When it comes to the demodulation parts, it is also very simple since any circuit that can detect the power levels of the signal is suitable for decoding OOK modulation and extract the data from the signal such
as a diode (an electrical component that only allows the current to pass in one direction and blocks the opposite direction current).

Figure 17: An example of OOK modulation—(Dobkin 2008, 60)

However, as simple and convenient as OOK is, there are also exist some serious problems which limited its application in RFID field. Since the passive tags are dependent on the power of delivered signal from the readers to operate its own circuits, if the OOK signal from the readers contained a long period of binary ‘0’, the power is kept at a low level, then the tags would hardly obtain enough energy for operation.

3.3.4 Pulse-interval encoding (PIE)

In order to overcome the limitation of the OOK modulation, another necessary coding strategy called Pulse-interval Encoding (PIE) tend to be apply on the signal before they are further modulated with carrier wave.

As the figure below pointed out, the PIE approach define a binary ‘1’ as a symbol composed of a relative long period of full power pulse and a short power off pulse. On the other hand, the binary ‘0’ is define as a symbol composed of a pair of a high power pulse and a low power pulse with the same relative short duration. By coding the signal like this, PIE greatly fix the limitation of OOK modulation. Since the PIE change the binary ‘0’ to contain 50 percent high
power pulse and the high power pulse rate of binary ‘1’ is more than that, as a whole effect in general, PIE can ensure that there will be at least 50 percent of the maximum power is delivered to the tag even when the data transmitted involved a long strings of binary ‘0’.

![Figure 18: binary ‘0’ and ‘1’ of PIE encoding-- (Dobkin 2008, 61)](image)

After the coding procedure the well coded baseband signal m(t) is ready for the further modulation with the carrier wave. The result can be observed as the following figure.

![Figure 19: well coded baseband signal m(t) and its further modulation with the carrier wave-- (Dobkin 2008, 61)](image)

At last, the figure below compares the resulting signal spectrum of a series of data separately composed of OOK symbols and PIE symbols.
3.4 BASIC MODULATION METHOD

Modulation is a method to vary a meaningless high frequency periodic waveform called carrier signal in accordance with an original message signal which carries the data and information to obtain an integrate transmittable signal. In RFID field, modulation usually refers to the digital modulation. The purpose of signal being modulated is to transfer a digital bit stream over an analog passband channel and only analog signal can be physically transmitted through the air. By carrying the signal to a higher frequency, modulation can offer both a strategy of better delivery and collision avoiding.

Digital modulation can be classified into three different categories according to the three basic properties of a wave (amplitude, phase, and frequency): amplitude-shift keying (ASK), phase-shift keying (PSK) and frequency-shift keying (FSK).

The following figure shows a briefly difference between these three modulation methods.
3.4.1 Amplitude-shift keying (ASK)

Amplitude-shift keying (ASK) is the modulation method which conveys digital data depending on a series of variations in the amplitude of a carrier wave. The frequency and phase keep unchanged while the amplitude of the analog carrier wave is being modified in accordance with the modulating signal. Two distinct level of amplitudes usually can be separately representing binary ‘0’ and binary ‘1’. For example, a binary ‘0’ can be represented by a low or zero level of amplitude while a binary ‘1’ can be represented by a high level of amplitude. If we define $s(t)$ is the maximum amplitude that ASK signal can reach and $f$ is the frequency of carrier wave, then will have the following equation:

$$ASK(t) = \begin{cases} s(t)\sin(2\pi ft) & \text{for bit "1"} \\ 0 & \text{for bit "0"} \end{cases}$$

The spectrum of ASK resulting signal also has some particular characteristics. It can be divided into three parts -- three frequencies separately belong to the carrier, the upper sideband and the lower sideband. As we can see from the figure below, the carrier frequency $f_c$ locates in the center of the spectrum while the upper and lower sidebands appear on both
sides with a distance $f_m$ from the carrier frequency $f_c$. Therefore, the frequencies of upper and lower sidebands can be separately represented as $f_c + f_m$ and $f_c - f_m$.

Figure 22: The spectrum of ASK resulting signal-- (Dobkin 2008, 59)

3.4.2 Frequency-shift keying (FSK)

Frequency-shift keying (FSK) is the modulation method which conveys digital data depending on a series of variations in the frequency of a carrier wave while the other properties-- amplitude and phase-- remain constant. In FSK, two different frequencies are assigned to separately deliver a binary ‘0’ and ‘1’. Each time a change in frequency happened, the data state will be altered to another. The FSK modulation method can be described as the following equation:
f1 and f2 refer to two distinct frequencies of carrier wave to separately indicate bit 1 and bit 0.

### 3.4.3 Phase-shift keying (PSK)

Phase-shift keying (PSK) is the modulation method which conveys digital data depending on a series of variations in the phase of a carrier wave while the other properties-- amplitude and frequency-- remain constant. With a distinct difference between phases-- sometime it could be the total opposite (180°) or any other degrees, various pattern of binary data can be shown. In other words, a shift of phase usually stands for a change in the state of data being transmitted. However, in RFID field, PSK seldom be regard as a suitable modulation method for tags due to its over-complex modulation procedures that can hardly be implemented in RFID. The PSK modulation method can be described as the following equation:

\[
FSK(t) = \begin{cases} 
\sin(2\pi f_1 t) & \text{for bit "1"} \\
\sin(2\pi f_2 t) & \text{for bit "0"}
\end{cases}
\]

\[
PSK(t) = \begin{cases} 
\sin(2\pi f t) & \text{for bit "1"} \\
\sin(2\pi f t + \pi) & \text{for bit "0"}
\end{cases}
\]
3.5 COMMON LINE CODING SCHEMES

<table>
<thead>
<tr>
<th>Signal</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>NRZ-L</td>
<td>Non-return to zero level. This is the standard positive logic signal</td>
</tr>
<tr>
<td></td>
<td>format used in digital circuits.</td>
</tr>
<tr>
<td></td>
<td>1 forces a high level</td>
</tr>
<tr>
<td></td>
<td>0 forces a low level</td>
</tr>
<tr>
<td>NRZ-M</td>
<td>Non-return to zero mark.</td>
</tr>
<tr>
<td></td>
<td>1 forces a transition</td>
</tr>
<tr>
<td></td>
<td>0 does nothing</td>
</tr>
<tr>
<td>NRZ-S</td>
<td>Non-return to zero space.</td>
</tr>
<tr>
<td></td>
<td>1 does nothing</td>
</tr>
<tr>
<td></td>
<td>0 forces a transition</td>
</tr>
</tbody>
</table>

*Figure 23: common line coding schemes-- (Line coding [referred 9.5.2010])*
<table>
<thead>
<tr>
<th>Signal</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>RZ</td>
<td>Return to zero. 1 goes high for half the bit period. 0 does nothing</td>
</tr>
<tr>
<td>Biphasel</td>
<td>Manchester. Two consecutive bits of the same type force a transition at the beginning of a bit period. 1 forces a negative transition in the middle of the bit. 0 forces a positive transition in the middle of the bit</td>
</tr>
<tr>
<td>Biphasem</td>
<td>There is always a transition at the beginning of a bit period. 1 forces a transition in the middle of the bit. 0 does nothing.</td>
</tr>
<tr>
<td>Biphases</td>
<td>There is always a transition at the beginning of a bit period. 1 does nothing 0 forces a transition in the middle of the bit.</td>
</tr>
<tr>
<td>Differential Manchester</td>
<td>There is always a transition in the middle of a bit period. 1 does nothing 0 forces a transition at the beginning of the bit</td>
</tr>
<tr>
<td>Bipolar</td>
<td>The positive and negative pulses alternate. 1 forces a positive or negative pulse for half the bit period 0 does nothing</td>
</tr>
</tbody>
</table>

*Chart 1: descriptions of different coding schemes-- (Line coding [referred 9.5.2010])*

### 3.6 RFID POSITIONING METHODS

In RFID field, there is a simplest way for positioning, which only depends on the tags detecting by readers without a distance measurement. In this case, there must be a large amount of tags so that the reader can roughly know the position because it knows which tag (or which tags) it can read.

However, people prefer some more accurate positioning methods in practice. The current scheme of RFID accurate positioning can be classified into four categories which are
Received Signal Strength Indication (RSSI), Time of Arrival (TOA), Time Difference of Arrival (TDoA) and Angle of Arrival (AoA).

3.6.1 Received Signal Strength Indication (RSSI)

In telecommunications, received signal strength indicator (RSSI) as a method of distance measurement is accomplished by detecting the degradation of signal strength, since that the level of the signal degradation is inversely proportional to the distance.

Received signal strength indicator (RSSI) scheme is relatively easy and simple to implement. However, the accuracy cannot be guaranteed due to its vulnerability to reflection and multi-path interference. (Received Signal Strength Indication (RSSI) [referred 16.5.2010])

3.6.2 Time of Arrival (TOA)

Time of Arrival (TOA) used to measure the distance between transmitter and receiver by obtaining the time consumed during the signal traveling. In order to calculate the distance, the speed of light in a certain medium (usually can be defined as vacuum in the air condition) or the frequency of the carrier wave is required. Note that TOA uses the absolute time, which means the exact time when the signal departure and arrival should be known. Because the accuracy of time is very important in TOA method, a synchronous time on both a receiver and transmitter becomes extremely necessary which also adds the complication to the implementation. (Time of Arrival (TOA) [referred 16.5.2010])

3.6.3 Angle of Arrival (AoA)

Angle of Arrival (AoA) is a distance measurement by detecting the direction of the propagation of the signals when it incident on an antenna array. With the help of Time Difference of Arrival (TDOA) at individual elements of the antenna array, the AoA can be calculate from these time delays. For instance, there is an receiving antenna array contain two elements spaced apart by a half of the wavelength. If the signal the signal issued from the transmitter incident upon the array by going along with boresight (the optical axis of a directional antenna), it will arrive at each antenna simultaneously which stand for a $0^\circ$ phase-
difference measured between the two antenna elements, equivalent to a $0^\circ$ AoA. In this way, a $180^\circ$ phase difference will be generated between the two antenna elements due to a broadside incident signal and the half wavelength distance between which correspond to a $90^\circ$ AoA.

![Figure 24: a receiving antenna array contains two elements spaced apart by a half of the wavelength-- (Angle of Arrival (AoA) [referred 16.5.2010])](image)

In practice, however, AOA is very expensive and high power consuming since using the antenna array instead of regular antenna. Plus, AOA is also not stable enough to the environment conditions. (Angle of Arrival (AoA) [referred 16.5.2010])

### 3.6.4 Time Difference of Arrival (TDoA)

Time Difference of Arrival (TDoA) is similar to the TOA technique, the only difference between them is that the time concerned by TDoA is relative time instead of the absolute one, which means the mainly job in TDoA is to measure the time difference between the signals departure and arrival with a known velocity.

However, the time difference can be very small if the distance differences are small. For instance, a distance difference of 0.3 m equals to a time difference of 1 ns, or $10^{-9}$ s. It is so
difficult to synchronize the receivers to ensure such small time differences can be measured. Therefore an alternative solution for synchronization comes out-- there can be some reference tags at well-known and fixed positions help readers synchronizing. (Bouet [referred 16.5.2010])

Next, I will discuss the algorithms and operating schemes of TDOA method:

Consider an emitter (E in Figure) as an unknown location vector

\[ E = (x, y, z) \]

which need to be located. The source is within range of N receivers at known locations:
The subscript \( m \) refers to any one of the receivers:

\[
P_m = (x_m, y_m, z_m)
\]

with \( 0 \leq m \leq N \).

The distance \( R \) from the emitter to one of the receivers in terms of the coordinates is

\[
R_m = \sqrt{(x_m - x)^2 + (y_m - y)^2 + (z_m - z)^2}
\]  

(1)

The math is made easier by placing the origin at one of the receivers \( P_0 \), which makes its distance to the emitter

\[
R_0 = \sqrt{x^2 + y^2 + z^2}
\]  

(2)

The distance \( R_m \) in equation (1) is the wave speed \( v \) times transit time \( T_m \). A TDOA system measures the time difference \( \tau_m \) of a wavefront touching each receiver. The TDOA equation for receivers \( m \) and 0 is

\[
v \tau_m = vT_m - vT_0
\]

\[
v \tau_m = R_m - R_0
\]  

(3)

The TDOA problem can be turned into a system of linear equations when there are 5 or more receivers, which can reduce the computation time. Starting with equation (3), solve for \( R_m \), square both sides, collect terms and divide all terms by \( v \tau_m \):

\[
\frac{R_m^2}{v \tau_m} = (v \tau_m + R_0)^2
\]

\[
\frac{R_m^2}{v \tau_m} = (v \tau_m)^2 + 2v \tau_m R_0 + R_0^2
\]

\[
0 = (v \tau_m)^2 + 2v \tau_m R_0 + R_0^2 - R_m^2
\]

\[
0 = (v \tau_m) + 2R_0 + \frac{(R_0^2 - R_m^2)}{v \tau_m}
\]  

(4)

Removing the \( 2R_0 \) term will eliminate all the square root terms. That is done by subtracting the TDOA equation of receiver \( m = 1 \) from each of the others \( 2 \leq m \leq N \)

\[
0 = v \tau_m + 2R_0 + \frac{(R_0^2 - R_m^2)}{v \tau_m}
\]

\[
0 = -v \tau_1 - 2R_0 - \frac{(R_0^2 - R_1^2)}{v \tau_1}
\]

\[
0 = v \tau_m - v \tau_1 + \frac{(R_0^2 - R_m^2)}{v \tau_m} - \frac{(R_0^2 - R_1^2)}{v \tau_1}
\]  

(5)

Focus for a moment on equation (1). Square \( R_m \), group similar terms and use equation (2) to replace some of the terms with \( R_0 \).
\[ R_m^2 = x_m^2 + y_m^2 + z_m^2 - x \, 2x_m - y \, 2y_m - z \, 2z_m + x^2 + y^2 + z^2 = x_m^2 + y_m^2 + z_m^2 - x \, 2x_m - y \, 2y_m - z \, 2z_m + R_0^2 \\
R_{01}^2 - R_{m}^2 = -x_m^2 - y_m^2 - z_m^2 + x \, 2x_m + y \, 2y_m + z \, 2z_m. \quad (6) \]

Combine equations (5) and (6), and write as a set of linear equation of the unknown emitter location \(x,y,z\)

\[
0 = x \, A_m + y \, B_m + z \, C_m + D_m,
\]

\[
A_m = \frac{2x_m}{\nu \tau_m} - \frac{2x_1}{\nu \tau_1},
\]

\[
B_m = \frac{2y_m}{\nu \tau_m} - \frac{2y_1}{\nu \tau_1},
\]

\[
C_m = \frac{2z_m}{\nu \tau_m} - \frac{2z_1}{\nu \tau_1},
\]

\[
D_m = \nu \tau_m - \nu \tau_1 - \frac{x_m^2 + y_m^2 + z_m^2}{\nu \tau_m} + \frac{x_1^2 + y_1^2 + z_1^2}{\nu \tau_1}. \quad (7)
\]

Use equation (7) to generate the four constants \(A_m,B_m,C_m,D_m\) from measured distances and time for each receiver \(2 \leq m \leq N\). This will be a set of \(N-2\) homogeneous linear equations. As long as the measurement value \((\tau_m)\) is accurate, the unknown emitter location \(x,y,z\) can be perfectly calculated. (Time Difference of Arrival (TDoA) [referred 16.5.2010])

4 EXPERIMENT

4.1 1-BIT TAG EXPERIMENT

4.1.1 Experiment purpose

1-bit tags are widely used in commercial purpose such as merchandises security system, for its admirably simple physical structure and a really cheap cost. Often, they are attached on the merchandises and are hard to remove without a specific tool. Whenever the tags go through the big antenna located at the entrance, it will be active and trigger the alarm. In this way, it contributes a lot to keep merchandises from being stolen and saves the manpower and financial resources to a huge extent.

This experiment designed for demonstrate the working principle of 1-bit tag with an understanding of its composition and functions of different the component of this tag.

4.1.2 Working principles
1-bit tag employs a resonant circuit which is shown in the figure below. A typically resonant circuit is composed of a capacitor and an inductor which is series link to each other. Whenever the circuit is built up an important parameter called resonant frequency will be also settled. Resonant frequency has great significance in telling the minimum impedance of resonant circuit. That is when the signal received by tags with a frequency close to or even equal to resonant frequency, the whole impedance of resonant circuit will approach a minimum value and a large current flow through the transponder. Moreover, resonant frequency is only relevant to the values of capacitor and inductor as we can observe from the following formula.

\[ f = \frac{1}{2\pi\sqrt{LC}} \]

In the reader, a repeatedly frequency sweeping through a certain range which includes the resonance frequency of the tag is aimed to detect an abrupt voltage change in the coil caused by the tag resonance. And if the resonance is encountered and the reader discovers the drop of the voltage, 1 bit will be delivered to the reader.

![Resonant Circuit Working Principle](image)

*Figure 26: resonant circuit working principle-- (Dobkin 2008, 12)*

### 4.1.3 Equipments

The following equipment is necessary to complete this experiment:

A regular 1 bit passive tag used in the shops.
A pair of self-made antennas with two boxes and several wires, in order to simulate the practical detecting antenna we saw from the entrances of the shops.
A network analyzer, used to catch and display an abrupt voltage drop caused by the tag when it goes through the antennas.
A LCR HiTester, used to measure the values of the capacitor and inductor of the tag resonant circuit.
4.1.4 Experiment procedures

Step 1. The physical structure of 1 bit tag can be clearly observed from the following figure. It is only composed of an inductor coil and a capacitor which are series connected to each other. Although the structure is quite simple, it can perfectly achieve the function that a resonant circuit required.

![1-bit tag physical circuit structure](image)

*Figure 31: 1-bit tag physical circuit structure*

Step 2. As I mentioned above, every resonant circuit has a unique resonant frequency which can be regard as a sign of essential property. Unfortunately, this frequency cannot be acquired directly, I need to first measure the values of inductance and capacitance which are the only two factors that determine the value of resonant frequency. Then the resonant frequency can be calculated by using the following equation:

\[ f = \frac{1}{2\pi\sqrt{LC}} \]
During this procedure, a LCR HiTester is used to measure the inductance and capacitance of the circuit at different frequencies from 1 kHz to 4.5 MHz (the maximum frequency that LCR HiTester can reach). In this way, a relatively accurate value of these parameters is likely to be obtained. The measure result is shown in the following chart.

<table>
<thead>
<tr>
<th>Frequency/Hz</th>
<th>Inductance</th>
<th>Capacitance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>L/µH</td>
<td>θ/°</td>
</tr>
<tr>
<td>1k</td>
<td>2.9514</td>
<td>13.7</td>
</tr>
<tr>
<td>10k</td>
<td>2.9543</td>
<td>67.58</td>
</tr>
<tr>
<td>100k</td>
<td>2.9347</td>
<td>87.18</td>
</tr>
<tr>
<td>1M</td>
<td>2.8668</td>
<td>89.46</td>
</tr>
<tr>
<td>3M</td>
<td>2.7644</td>
<td>89.82</td>
</tr>
<tr>
<td>4.5M</td>
<td>2.6235</td>
<td>90.05</td>
</tr>
</tbody>
</table>

*Chart 2: measurement values of inductance and capacitance at different frequencies*

The θ in the chart represent the property of the component. The θ values of ideal capacitor, inductor and wire are separately -90°, 90° and 0°.

From the measurement values, we can infer that 1 bit tag work at 1kHz frequency with a θ value of 13.7° which can be roughly regarded as a wire. Therefore, low frequency is not a perfect environment for 1 bit tag. In light of this, the values of inductance and capacitance are much reliable when the tag work at a relatively high frequency, for example 4.5 MHz. Moreover, the calculation of the resonant frequency should also be based on this group of value. The processes of calculation are shown below:

\[ f = \frac{1}{2\pi\sqrt{LC}} = \frac{1}{2 \times 3.14 \times \sqrt{137.20 \times 10^{-12} \times 2.6235 \times 10^{-6}}} = 8.39\text{MHz} \]

In this way, I acquire a calculated resonant frequency value about 8.39 MHz. Considering a more exactly measurement, I should measure the values of capacitance and inductance at or
around this resonant frequency. However, due to the limitation of the LCR HiTester, 4.5 MHz is the maximum frequency it can reach. Fortunately, the deviation of those parameters between different high frequency is so small which can be ignore in the experiment. Therefore, 8.39 MHz can be considered as an available value of resonant frequency.

Step 3. Finally, I put the tag near the antenna, then put it in the middle between antenna before I rotate it in different angles with the antenna, The antennas connected with a network analyzer from which provided a figure of the spectrum so that I can observe the phenomenon under those occasions. Note that the analyzer has been set as a sweeping frequency at a range from 7.2 MHz to 9.2 MHz which involves the 8.39 MHz resonant frequency.

As the two figure below shown, before I put the tag into the middle between the antennas the spectrum is a continuous waveform. However, as soon as the tag pass through the antennas, an obvious and sharp burst occurs between the frequencies 8.2 MHz and 8.4 MHz, about 4 dB higher than original time. When I turn the tag around in different angles, I found that the most distinct phenomenon appears when the plane of the tag coils is parallel to the plane of the antennas coils and the littlest effect occurs when they are vertical to each other. I believe that during the burst, the 1 bit data have been delivered.
Figure 32: The spectrum before the tag go through the antennas

Figure 33: The spectrum after the tag pass across the antennas
4.1.5 Results

The above experiment demonstrated that 1 bit tag employs a resonant circuit to deliver the data. The resonant frequency of the tag I used in this experiment is around 8.4 MHz. When the tag goes through the antennas, there will be a distinct frequency response change at the resonance frequency displayed on the network analyzer which is very likely to trigger an alarm in the practice world.

4.2 UHF TAGS READING EXPERIMENT

4.2.1 Experiment purpose

In this experiment, I mainly focus on the test on reading two kinds of UHF tag through a reader connected with a computer. In this section, I will try to answer the following questions: What is the longest available distance that these two UHF tags can be detected by the reader? What is the computer’s role in this communication? What else factors will affect the signal issued from tags being discovered by reader except the distance? (like the locations of reader and tags set or a different angle between them)

4.2.2 Equipment

Two different UHF tags in shape which is shown as the following figure.
Figure 34: Tag sample No.1: a stick-like UHF tag (above). Tag sample No.2: a slice-like UHF tag (below).

A RFID Reader antenna (left) and a connector with the computer (right).
Figure 35: Reader antenna (left) and connector (right)

A computer with the tag detection software CAEN RFID Show being installed.

Figure 36: the software named CAEN RFID Show

4.2.3 Experiment procedures

Step 1. Hardware preparation. First, I link the antenna to the connector and computer’s COM 1 interface and ensure that the power supply cable plug in the connector.

Step 2. Software preparation. According to the reader device this experiment employed, the software named CAEN RFID Show should be installed in the computer. Then double click the icon, the following interface will show up on the screen.
Click the settings and configuration the operating interface to the COM 1 which has already connected to the reader. Then click Begin Acquisition button. If everything is correct, the reader would start to detect the available tags in its reading range.

Step 3. Reading the tags. I first try the No. 1 tag. As soon as I put it in front of the antenna, there is a response shown up in the software window. Additionally, we can see from the left-hand corner of the software window; it also successfully recognize that this tag used an EPC Class 1 Gen 2 protocol.
Step 4. Then I start to move the tag gradually far from the antenna until the response disappears from the software. In this way, a maximum reading distance of this tag can be measured.

Step 5. I turn the tag in different angles with the antenna and then put the tag to the both sides of the antenna see whether there is any difference compared to when the tag is in front of the reader antenna.
Step 6. Repeat the step 3 to step 5 with the tag No. 2 and compared the results with tag No. 1.
4.2.4 Result

Both tag No. 1 and No. 2 are using an EPC Class 1 Gen 2 protocol and can perfectly be read by the reader. The maximum reading distance of tag No. 1 is about 3 meters while that of tag No. 2 is only around 1 meter. Furthermore, when I turn the tag, No. 2 vertical to the antenna the reader fails to detect the tag signal. However, tag No. 1 can work well in any angles. Additionally, the best reading area of the antenna is the front rather than its both sides since the tag from the side of the antenna with an equal maximum distance in the front cannot be detected.

5 CONCLUSION AND FURTHER PROSPECT

5.1 CONCLUSION

Through those two experiments, I demonstrate the basic working principle of RFID communication and have acquired several conclusions based on them:
The simple 1-bit tag belongs to the passive HF tags which employ a resonant circuit to obtain energy from the reader and send its own data. After measuring the capacitance and inductance values at different frequencies, I find out it will work well only at high frequency and I calculate the resonant frequency of 1-bit tag is 8.39 MHz. Furthermore, I also observe the distinct frequency response change at resonance frequency when the 1 bit tag pass through the antenna and in this way, the message from the tag can be detected by the reader and finally will trigger the alarm.

The second experiment is the practice of reading UHF tags. In this experiment, two kinds of tag are tested on the recognition ability through the same reader. The result is that the stick-like tag has much better ability on being discovered for its longer reading range and almost the same well performance at different angles. The slice-like tag cannot work if it is vertical to the reader’s antenna. The reader antenna issues the signal to different direction with different signal strengths. In front of the antenna, the signal strength is the best. The signal on both sides has much less strength. At last, the above and the back parts of antenna are not capable to detect the tags due to its structure. Additionally, both tags employ an EPC Class 1 Gen 2 protocol.

5.2 FURTHER PROSPECT

Since RFID technology becomes popular and mature day by day, huge number of RFID applications helps people deal with a various problem. My major interest is on RFID applications used as a positioning method. Nowadays, there are four major method on RFID positioning areas: they are Received Signal Strength Indication (RSSI), Time of Arrival (TOA), Time Difference of Arrival (TDoA) and Angle of Arrival (AoA).

Comparing those methods, RSSI is easy to implement but the accuracy is not very ideal due to its vulnerability to reflection and multi-path interference. AOA is very costly and high power consuming since the location of a tag is obtained by a group of reader antennas composed as an array with a certain arrangement. Plus, AOA is also not stable enough to the environment conditions. TOA requires a group of readers with synchronous clocks to ensure an exact time cost of the signal being transmitted can be obtained. However, the TDOA does
Moreover, by improving TOA to TDOA, the ability of tolerance about objects reflection is also promoted which stands for a higher accuracy.

In general speaking, nowadays, TDOA is a RFID positioning method with great potential in the future development. However, it still has some limitations that need to be overcome, for example, when facing with the narrow band signal (many RFID communicating signal use a narrow-band transmission), the time resolution of the TDOA in a multipath environment is limited to approximately $1/B$ where $B$ is the bandwidth of the received signal. For instance, a 0.3 m accuracy, we need a 1 ns time resolution. However, this resolution required a 1 GHz bandwidth which is not available in current RFID systems. (Kumar [referred 16.5.2010])

Unfortunately, due to the limitation of the experiment facilities and time, I did not have the chance to do more experiments on the RFID experiment related to positioning. However, I would like to do some further study in RFID positioning in the future, especially in how to conquer those limitations of TDOA.
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