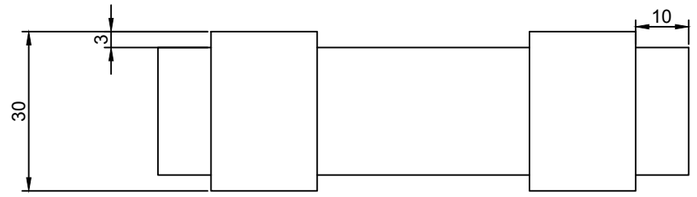

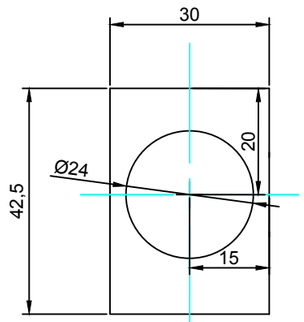

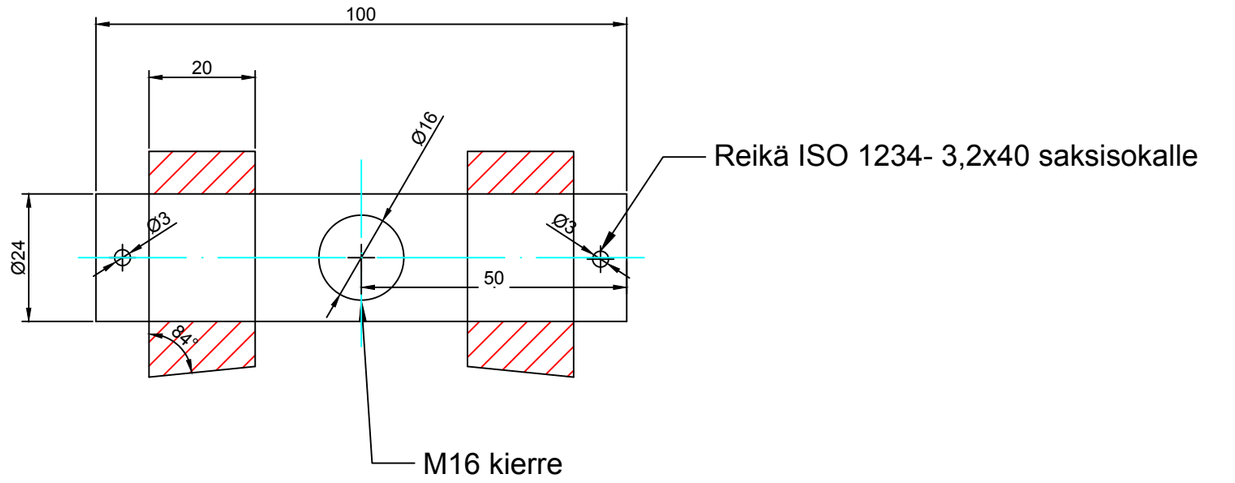

Osaluettelo

Osa	Materiaali	Koko	Määrä
1	S355	42.5 x 30 x 20mm	2
2	S355	Ø24 x 100mm	1

Yleistoleranssit										
Mitta- alue	>0.5 < 3	3 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 8000	8000 12000
Koneistus, pyöristykset ja viisteet	±0.1 ±0.2	±0.1 ±0.5	±0.2 ±1	±0.3 ±2	±0.5 ±2	±0.8	±1.2	±2	±3	±4
Leikkaus, taivutus				±1	±1.2	±2	±3	±4	±5	±6
Polttoleikkaus	3< s ≥ 50 50< s ≥ 100			±1.5 ±2.5	±1.5 ±2.5	±2.5 ±3.5	±3 ±4	±3.5 ±4.5		
Hitsaus				±2	±2	±3	±4	±6	±8	±10

FILE NAME	Säilöntäluukku	FSCM NO	
SIZE	A3		
DRAWN	27.6.2016 J. Alm		
CHECK			
APPR.			
ISSUED			
REV			
CONTRACT NO			

SHEET	SCALE 1:1
Kiristimen sarana	
DWG NO	